

SUBSTITUTE SPECIFICATION

ABSTRACT OF THE DISCLOSURE

In a method for controlling material flow in production, or a consumable or replacement part maintenance, of a product comprised of a plurality of individual parts, the individual parts are delivered to a goods receipt of a logistic system, a transponder being associated with the individual parts. In the transponder are stored production and delivery data regarding the individual part. The data of the transponder are read at the goods receipt and used for controlling further material flow such that the individual parts are transported in a controlled manner to subsequent process stations.